

Certificate of Measurement

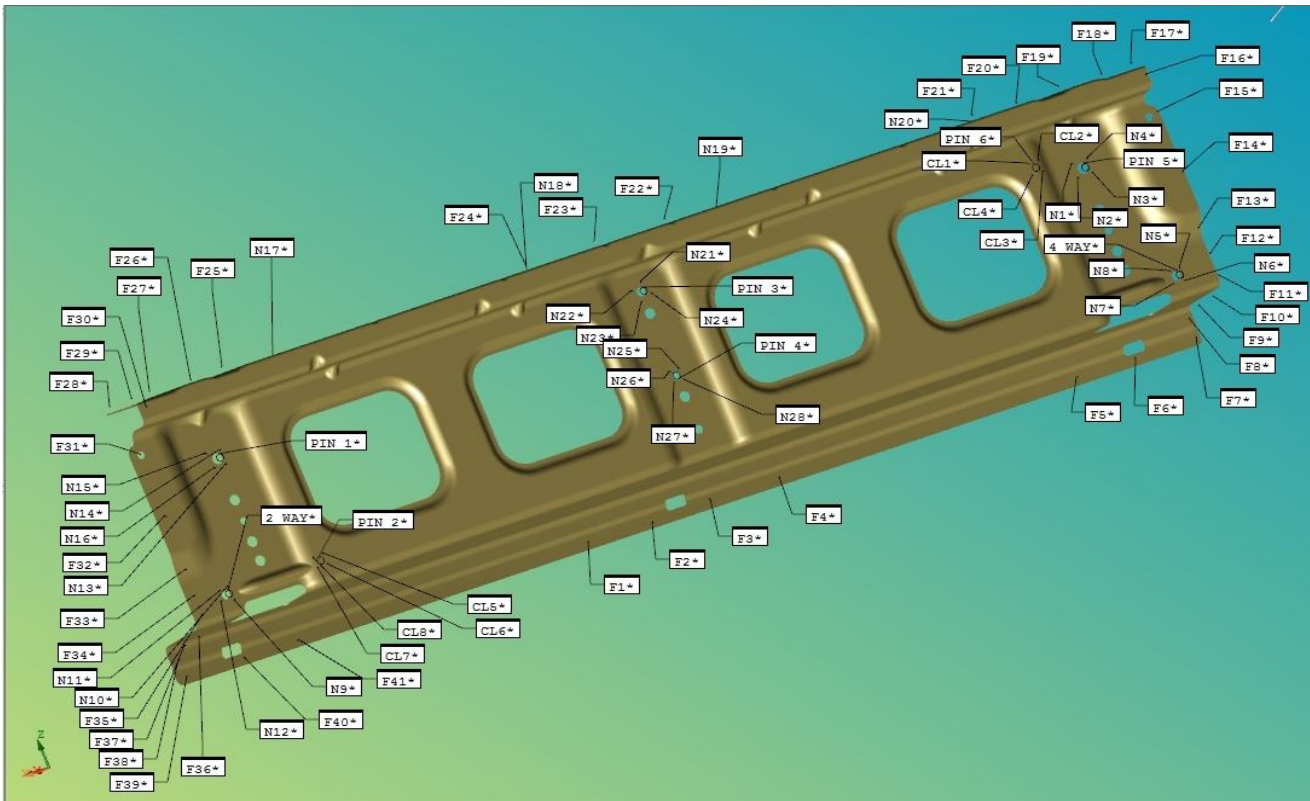
Customer: MASSIV	Job Number: 5391
Address: ONTARIO	Part Number: MAA56412S
Program: 5391.PRG	Part Name: PNL E/G UNR UPR ARTICULATING
CAD File: 84003880.geo_fin001.003999	Revision: FINAL
Specification: As per customer CAD &/or Drawing.	Units: mm
Inspected by: MIKE NANTAIS	Environment: 20 C ± 2 C
Programmed by: DAN ANDREWS	Sample:
Inspection Date: 28/09/2017	Cavity:
Issue Date: 28/09/2017	Lot:

Equipment Used / Traceability: Brown & Sharpe Xcel 12-20-10 -APT#008 / Calibration Cert #46

This report is issued in accordance with the applicable requirements of ISO/IEC 17025. Measurements are traceable to the National Research Council (NRC), Canada, or the National Institute of Standards and Technology (NIST) and through the International System of Units (SI units).

Measurement Uncertainty: (7 + 32L)µm

The combined standard uncertainty is expanded using k=2 for a confidence of approximately 95% assuming a normal distribution. Measurement uncertainty has not been considered in the compliance statement.



Signature	Title	Date
<i>M. J. N. T.</i>	Quality Technician	28/09/2017

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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
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ALIGNMENT REFERENCES

DIM LOC1= LOCATION OF SPHERE TB1

X	5551.871			5551.871			
Y	-692.842			-692.842			
Z	1045.082			1045.082			
D	12.000			12.001			

DIM LOC3= LOCATION OF SPHERE TB2

X	5551.899			5551.899			
Y	693.214			693.138			
Z	1045.051			1045.051			
D	12.000			11.999			

DIM LOC2= LOCATION OF SPHERE TB3

X	5552.158			5552.158			
Y	125.174			125.129			
Z	1590.094			1590.066			
D	12.000			12.002			

4-WAY LOCATOR

DIM LOC7= LOCATION OF CIRCLE 4_WAY

X	5723.500	0.050	0.050	5723.500	0.0000	1
Y	-578.980	0.050	0.050	-578.997	-0.0170	1
Z	1172.857	0.050	0.050	1172.865	0.0080	1

2-WAY LOCATOR

DIM LOC5= LOCATION OF CIRCLE 2_WAY

X	5724.000	0.050	0.050	5724.000	0.0000	1
Y	578.980	0.050	0.050	578.955	-0.0250	1
Z	1172.857	0.050	0.050	1172.876	0.0190	1

POSITION PINS

DIM LOC4= LOCATION OF CIRCLE PIN_1

X	5725.000	0.100	0.100	5725.000	0.0000	1
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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	526.980	0.100	0.100	526.993	0.0130	1	
Z	1313.860	0.100	0.100	1313.781	-0.0790	1	

DIM LOC6= LOCATION OF CIRCLE PIN_2

X	5717.901	0.100	0.100	5717.901	0.0000	1	
Y	470.000	0.100	0.100	469.959	-0.0410	1	
Z	1175.175	0.100	0.100	1175.200	0.0250	1	

DIM LOC37= LOCATION OF CIRCLE PIN_3

X	5725.000	0.100	0.100	5725.000	0.0000	1	
Y	0.000	0.100	0.100	0.058	0.0580	1	
Z	1338.933	0.100	0.100	1338.878	-0.0550	1	

DIM LOC38= LOCATION OF CIRCLE PIN_4

X	5730.000	0.100	0.100	5730.000	0.0000	1	
Y	0.000	0.100	0.100	-0.026	-0.0260	1	
Z	1241.860	0.100	0.100	1241.919	0.0590	1	

DIM LOC8= LOCATION OF CIRCLE PIN_5

X	5725.000	0.100	0.100	5725.000	0.0000	1	
Y	-526.980	0.100	0.100	-526.978	0.0020	1	
Z	1313.860	0.100	0.100	1313.835	-0.0250	1	

DIM LOC9= LOCATION OF CIRCLE PIN_6

X	5717.900	0.100	0.100	5717.901	0.0010	1	
Y	-470.000	0.100	0.100	-469.993	0.0070	1	
Z	1330.087	0.100	0.100	1330.097	0.0100	1	

NETTING SURFACES

DIM LOC10= LOCATION OF POINT N1

X	5730.000	0.100	0.100	5730.016	0.0160	1	
Y	-517.965	0.100	0.100	-517.965	0.0000	1	
Z	1322.591	0.100	0.100	1322.591	0.0000	1	
T	0.000	0.100	0.100	0.016	0.0160	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC11= LOCATION OF POINT N2							
X	5730.000	0.100	0.100	5729.997	-0.0030	1	
Y	-518.091	0.100	0.100	-518.091	0.0000	1	
Z	1306.149	0.100	0.100	1306.149	0.0000	1	
T	0.000	0.100	0.100	-0.003	-0.0030	1	

DIM LOC12= LOCATION OF POINT N3							
X	5730.000	0.100	0.100	5730.000	0.0000	1	
Y	-535.328	0.100	0.100	-535.328	0.0000	1	
Z	1306.261	0.100	0.100	1306.261	0.0000	1	
T	0.000	0.100	0.100	-0.001	-0.0010	1	

DIM LOC13= LOCATION OF POINT N4							
X	5730.000	0.100	0.100	5730.029	0.0290	1	
Y	-535.855	0.100	0.100	-535.855	0.0000	1	
Z	1322.156	0.100	0.100	1322.156	0.0000	1	
T	0.000	0.100	0.100	0.028	0.0280	1	

DIM LOC14= LOCATION OF POINT N5							
X	5730.000	0.100	0.100	5729.945	-0.0550	1	
Y	-585.388	0.100	0.100	-585.388	0.0000	1	
Z	1179.811	0.100	0.100	1179.811	0.0000	1	
T	0.000	0.100	0.100	-0.056	-0.0560	1	

DIM LOC15= LOCATION OF POINT N6							
X	5730.000	0.100	0.100	5729.945	-0.0550	1	
Y	-585.501	0.100	0.100	-585.501	0.0000	1	
Z	1165.434	0.100	0.100	1165.434	0.0000	1	
T	0.000	0.100	0.100	-0.055	-0.0550	1	

DIM LOC16= LOCATION OF POINT N7							
X	5730.000	0.100	0.100	5729.944	-0.0560	1	
Y	-572.107	0.100	0.100	-572.107	0.0000	1	
Z	1166.011	0.100	0.100	1166.011	0.0000	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.100	0.100	-0.057	-0.0570	1	

DIM LOC17= LOCATION OF POINT N8

X	5730.000	0.100	0.100	5729.941	-0.0590	1	
Y	-573.622	0.100	0.100	-573.622	0.0000	1	
Z	1180.159	0.100	0.100	1180.159	0.0000	1	
T	0.000	0.100	0.100	-0.059	-0.0590	1	

DIM LOC18= LOCATION OF POINT N9

X	5730.000	0.100	0.100	5729.974	-0.0260	1	
Y	571.988	0.100	0.100	571.988	0.0000	1	
Z	1165.173	0.100	0.100	1165.173	0.0000	1	
T	0.000	0.100	0.100	-0.027	-0.0270	1	

DIM LOC19= LOCATION OF POINT N10

X	5730.000	0.100	0.100	5729.985	-0.0150	1	
Y	572.489	0.100	0.100	572.489	0.0000	1	
Z	1180.324	0.100	0.100	1180.324	0.0000	1	
T	0.000	0.100	0.100	-0.016	-0.0160	1	

DIM LOC20= LOCATION OF POINT N11

X	5730.000	0.100	0.100	5729.994	-0.0060	1	
Y	583.980	0.100	0.100	583.980	0.0000	1	
Z	1179.077	0.100	0.100	1179.077	0.0000	1	
T	0.000	0.100	0.100	-0.006	-0.0060	1	

DIM LOC21= LOCATION OF POINT N12

X	5730.000	0.100	0.100	5729.986	-0.0140	1	
Y	586.905	0.100	0.100	586.905	0.0000	1	
Z	1168.090	0.100	0.100	1168.090	0.0000	1	
T	0.000	0.100	0.100	-0.015	-0.0150	1	

DIM LOC22= LOCATION OF POINT N13

X	5730.000	0.100	0.100	5730.027	0.0270	1	
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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	520.266	0.100	0.100	520.266	0.0000	1	
Z	1305.608	0.100	0.100	1305.608	0.0000	1	
T	0.000	0.100	0.100	0.027	0.0270	1	

DIM LOC23= LOCATION OF POINT N14

X	5730.000	0.100	0.100	5730.041	0.0410	1	
Y	520.639	0.100	0.100	520.639	0.0000	1	
Z	1321.986	0.100	0.100	1321.986	0.0000	1	
T	0.000	0.100	0.100	0.040	0.0400	1	

DIM LOC24= LOCATION OF POINT N15

X	5730.000	0.100	0.100	5730.047	0.0470	1	
Y	536.909	0.100	0.100	536.909	0.0000	1	
Z	1322.513	0.100	0.100	1322.513	0.0000	1	
T	0.000	0.100	0.100	0.047	0.0470	1	

DIM LOC25= LOCATION OF POINT N16

X	5730.000	0.100	0.100	5730.034	0.0340	1	
Y	533.971	0.100	0.100	533.971	0.0000	1	
Z	1305.042	0.100	0.100	1305.042	0.0000	1	
T	0.000	0.100	0.100	0.034	0.0340	1	

DIM LOC26= LOCATION OF POINT N17

X	5724.340	0.100	0.100	5724.340	0.0000	1	
Y	425.000	0.100	0.100	425.000	0.0000	1	
Z	1399.215	0.100	0.100	1399.192	-0.0230	1	
T	0.000	0.100	0.100	0.023	0.0230	1	

DIM LOC27= LOCATION OF POINT N18

X	5724.340	0.100	0.100	5724.340	0.0000	1	
Y	115.000	0.100	0.100	115.000	0.0000	1	
Z	1399.215	0.100	0.100	1399.184	-0.0310	1	
T	0.000	0.100	0.100	0.031	0.0310	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC27= LOCATION OF POINT N19							
X	5724.340	0.100	0.100	5724.340	0.0000	1	
Y	-115.000	0.100	0.100	-115.000	0.0000	1	
Z	1399.215	0.100	0.100	1399.124	-0.0910	1	
T	0.000	0.100	0.100	0.091	0.0910	1	

DIM LOC26= LOCATION OF POINT N20							
X	5724.340	0.100	0.100	5724.340	0.0000	1	
Y	-425.000	0.100	0.100	-425.000	0.0000	1	
Z	1399.215	0.100	0.100	1399.176	-0.0390	1	
T	0.000	0.100	0.100	0.039	0.0390	1	

DIM LOC28= LOCATION OF POINT N21							
X	5730.000	0.100	0.100	5730.011	0.0110	1	
Y	-3.487	0.100	0.100	-3.487	0.0000	1	
Z	1348.989	0.100	0.100	1348.989	0.0000	1	
T	0.000	0.100	0.100	0.011	0.0110	1	

DIM LOC39= LOCATION OF POINT N22							
X	5730.000	0.100	0.100	5730.005	0.0050	1	
Y	9.613	0.100	0.100	9.613	0.0000	1	
Z	1342.961	0.100	0.100	1342.961	0.0000	1	
T	0.000	0.100	0.100	0.005	0.0050	1	

DIM LOC40= LOCATION OF POINT N23							
X	5730.000	0.100	0.100	5729.997	-0.0030	1	
Y	3.698	0.100	0.100	3.698	0.0000	1	
Z	1328.401	0.100	0.100	1328.401	0.0000	1	
T	0.000	0.100	0.100	-0.003	-0.0030	1	

DIM LOC41= LOCATION OF POINT N24							
X	5730.000	0.100	0.100	5730.001	0.0010	1	
Y	-10.276	0.100	0.100	-10.276	0.0000	1	
Z	1334.527	0.100	0.100	1334.527	0.0000	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.100	0.100	0.001	0.0010	1	

DIM LOC42= LOCATION OF POINT N25

X	5730.000	0.100	0.100	5729.935	-0.0650	1	
Y	-5.507	0.100	0.100	-5.507	0.0000	1	
Z	1248.409	0.100	0.100	1248.409	0.0000	1	
T	0.000	0.100	0.100	-0.065	-0.0650	1	

DIM LOC43= LOCATION OF POINT N26

X	5730.000	0.100	0.100	5729.940	-0.0600	1	
Y	5.084	0.100	0.100	5.084	0.0000	1	
Z	1248.334	0.100	0.100	1248.334	0.0000	1	
T	0.000	0.100	0.100	-0.060	-0.0600	1	

DIM LOC44= LOCATION OF POINT N27

X	5730.000	0.100	0.100	5729.979	-0.0210	1	
Y	5.521	0.100	0.100	5.521	0.0000	1	
Z	1236.272	0.100	0.100	1236.272	0.0000	1	
T	0.000	0.100	0.100	-0.021	-0.0210	1	

DIM LOC45= LOCATION OF POINT N28

X	5730.000	0.100	0.100	5729.979	-0.0210	1	
Y	-6.183	0.100	0.100	-6.183	0.0000	1	
Z	1235.710	0.100	0.100	1235.710	0.0000	1	
T	0.000	0.100	0.100	-0.022	-0.0220	1	

CLEAR SURFACES AT LOCATORS

DIM LOC29= LOCATION OF POINT CL1

X	5718.011	0.150	0.150	5718.031	0.0200	1	
Y	-464.146	0.150	0.150	-464.146	0.0000	1	
Z	1336.405	0.150	0.150	1336.404	-0.0010	1	
T	0.000	0.150	0.150	0.020	0.0200	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC30= LOCATION OF POINT CL2							
X	5718.019	0.150	0.150	5718.047	0.0280	1	
Y	-475.994	0.150	0.150	-475.994	0.0000	1	
Z	1336.834	0.150	0.150	1336.834	0.0000	1	
T	0.000	0.150	0.150	0.029	0.0290	1	

DIM LOC31= LOCATION OF POINT CL3							
X	5717.798	0.150	0.150	5717.809	0.0110	1	
Y	-476.313	0.150	0.150	-476.313	0.0000	1	
Z	1324.190	0.150	0.150	1324.189	-0.0010	1	
T	0.000	0.150	0.150	0.011	0.0110	1	

DIM LOC32= LOCATION OF POINT CL4							
X	5717.791	0.150	0.150	5717.791	0.0000	1	
Y	-463.263	0.150	0.150	-463.263	0.0000	1	
Z	1323.825	0.150	0.150	1323.825	0.0000	1	
T	0.000	0.150	0.150	0.000	0.0000	1	

DIM LOC33= LOCATION OF POINT CL5							
X	5718.012	0.150	0.150	5717.939	-0.0730	1	
Y	464.290	0.150	0.150	464.290	0.0000	1	
Z	1181.540	0.150	0.150	1181.541	0.0010	1	
T	0.000	0.150	0.150	-0.073	-0.0730	1	

DIM LOC34= LOCATION OF POINT CL6							
X	5717.807	0.150	0.150	5717.727	-0.0800	1	
Y	464.020	0.150	0.150	464.020	0.0000	1	
Z	1169.830	0.150	0.150	1169.832	0.0020	1	
T	0.000	0.150	0.150	-0.080	-0.0800	1	

DIM LOC35= LOCATION OF POINT CL7							
X	5717.790	0.150	0.150	5717.715	-0.0750	1	
Y	476.232	0.150	0.150	476.232	0.0000	1	
Z	1168.830	0.150	0.150	1168.831	0.0010	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	-0.075	-0.0750	1	

DIM LOC36= LOCATION OF POINT CL8

X	5718.011	0.150	0.150	5717.937	-0.0740	1	
Y	476.346	0.150	0.150	476.346	0.0000	1	
Z	1181.484	0.150	0.150	1181.485	0.0010	1	
T	0.000	0.150	0.150	-0.074	-0.0740	1	

FEELER SURFACES

DIM LOC46= LOCATION OF POINT F1

X	5818.346	0.150	0.150	5818.415	0.0690	1	
Y	115.532	0.150	0.150	115.533	0.0010	1	
Z	1105.073	0.150	0.150	1105.066	-0.0070	1	
T	0.000	0.150	0.150	0.069	0.0690	1	

DIM LOC47= LOCATION OF POINT F2

X	5818.746	0.150	0.150	5818.812	0.0660	1	
Y	38.131	0.150	0.150	38.131	0.0000	1	
Z	1103.156	0.150	0.150	1103.149	-0.0070	1	
T	0.000	0.150	0.150	0.067	0.0670	1	

DIM LOC48= LOCATION OF POINT F3

X	5819.227	0.150	0.150	5819.305	0.0780	1	
Y	-33.640	0.150	0.150	-33.640	0.0000	1	
Z	1107.470	0.150	0.150	1107.462	-0.0080	1	
T	0.000	0.150	0.150	0.079	0.0790	1	

DIM LOC49= LOCATION OF POINT F4

X	5818.415	0.150	0.150	5818.485	0.0700	1	
Y	-117.347	0.150	0.150	-117.348	-0.0010	1	
Z	1105.927	0.150	0.150	1105.919	-0.0080	1	
T	0.000	0.150	0.150	0.070	0.0700	1	

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC50= LOCATION OF POINT F5							
X	5808.013	0.150	0.150	5808.028	0.0150	1	
Y	-474.615	0.150	0.150	-474.616	-0.0010	1	
Z	1105.967	0.150	0.150	1105.965	-0.0020	1	
T	0.000	0.150	0.150	0.016	0.0160	1	

DIM LOC51= LOCATION OF POINT F6							
X	5804.727	0.150	0.150	5804.724	-0.0030	1	
Y	-542.690	0.150	0.150	-542.690	0.0000	1	
Z	1105.585	0.150	0.150	1105.585	0.0000	1	
T	0.000	0.150	0.150	-0.003	-0.0030	1	

DIM LOC52= LOCATION OF POINT F7							
X	5800.877	0.150	0.150	5800.862	-0.0150	1	
Y	-614.750	0.150	0.150	-614.749	0.0010	1	
Z	1105.180	0.150	0.150	1105.181	0.0010	1	
T	0.000	0.150	0.150	-0.015	-0.0150	1	

DIM LOC53= LOCATION OF POINT F8							
X	5799.196	0.150	0.150	5799.183	-0.0130	1	
Y	-614.862	0.150	0.150	-614.861	0.0010	1	
Z	1126.408	0.150	0.150	1126.409	0.0010	1	
T	0.000	0.150	0.150	-0.012	-0.0120	1	

DIM LOC54= LOCATION OF POINT F9							
X	5772.101	0.150	0.150	5772.103	0.0020	1	
Y	-615.194	0.150	0.150	-615.194	0.0000	1	
Z	1136.391	0.150	0.150	1136.411	0.0200	1	
T	0.000	0.150	0.150	0.020	0.0200	1	

DIM LOC55= LOCATION OF POINT F10							
X	5740.041	0.150	0.150	5740.043	0.0020	1	
Y	-615.212	0.150	0.150	-615.212	0.0000	1	
Z	1139.660	0.150	0.150	1139.682	0.0220	1	

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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	0.022	0.0220	1	

DIM LOC56= LOCATION OF POINT F11

X	5723.000	0.150	0.150	5722.990	-0.0100	1	
Y	-620.578	0.150	0.150	-620.578	0.0000	1	
Z	1159.349	0.150	0.150	1159.349	0.0000	1	
T	0.000	0.150	0.150	-0.010	-0.0100	1	

DIM LOC57= LOCATION OF POINT F12

X	5723.000	0.150	0.150	5722.988	-0.0120	1	
Y	-620.711	0.150	0.150	-620.711	0.0000	1	
Z	1184.030	0.150	0.150	1184.030	0.0000	1	
T	0.000	0.150	0.150	-0.013	-0.0130	1	

DIM LOC58= LOCATION OF POINT F13

X	5718.381	0.150	0.150	5718.372	-0.0090	1	
Y	-616.566	0.150	0.150	-616.566	0.0000	1	
Z	1214.088	0.150	0.150	1214.084	-0.0040	1	
T	0.000	0.150	0.150	-0.010	-0.0100	1	

DIM LOC59= LOCATION OF POINT F14

X	5711.400	0.150	0.150	5711.420	0.0200	1	
Y	-620.654	0.150	0.150	-620.654	0.0000	1	
Z	1275.996	0.150	0.150	1275.996	0.0000	1	
T	0.000	0.150	0.150	0.020	0.0200	1	

DIM LOC60= LOCATION OF POINT F15

X	5711.400	0.150	0.150	5711.466	0.0660	1	
Y	-621.035	0.150	0.150	-621.035	0.0000	1	
Z	1345.670	0.150	0.150	1345.670	0.0000	1	
T	0.000	0.150	0.150	0.066	0.0660	1	

DIM LOC61= LOCATION OF POINT F16

X	5680.854	0.150	0.150	5680.937	0.0830	1	
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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	-606.709	0.150	0.150	-606.709	0.0000	1	
Z	1386.748	0.150	0.150	1386.748	0.0000	1	
T	0.000	0.150	0.150	0.083	0.0830	1	

DIM LOC62= LOCATION OF POINT F17

X	5702.609	0.150	0.150	5702.609	0.0000	1	
Y	-609.387	0.150	0.150	-609.387	0.0000	1	
Z	1403.430	0.150	0.150	1403.424	-0.0060	1	
T	0.000	0.150	0.150	0.007	0.0070	1	

DIM LOC63= LOCATION OF POINT F18

X	5753.777	0.150	0.150	5753.777	0.0000	1	
Y	-603.078	0.150	0.150	-603.078	0.0000	1	
Z	1403.430	0.150	0.150	1403.479	0.0490	1	
T	0.000	0.150	0.150	-0.049	-0.0490	1	

DIM LOC64= LOCATION OF POINT F19

X	5753.783	0.150	0.150	5753.783	0.0000	1	
Y	-551.660	0.150	0.150	-551.660	0.0000	1	
Z	1406.215	0.150	0.150	1406.271	0.0560	1	
T	0.000	0.150	0.150	-0.056	-0.0560	1	

DIM LOC65= LOCATION OF POINT F20

X	5757.591	0.150	0.150	5757.591	0.0000	1	
Y	-501.801	0.150	0.150	-501.801	0.0000	1	
Z	1403.430	0.150	0.150	1403.507	0.0770	1	
T	0.000	0.150	0.150	-0.077	-0.0770	1	

DIM LOC66= LOCATION OF POINT F21

X	5773.737	0.150	0.150	5773.737	0.0000	1	
Y	-458.589	0.150	0.150	-458.589	0.0000	1	
Z	1406.215	0.150	0.150	1406.352	0.1370	1	
T	0.000	0.150	0.150	-0.137	-0.1370	1	

Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC67= LOCATION OF POINT F22							
X	5780.966	0.150	0.150	5780.966	0.0000	1	
Y	-88.087	0.150	0.150	-88.087	0.0000	1	
Z	1406.215	0.150	0.150	1406.116	-0.0990	1	
T	0.000	0.150	0.150	0.100	0.1000	1	

DIM LOC68= LOCATION OF POINT F23							
X	5783.579	0.150	0.150	5783.579	0.0000	1	
Y	-4.866	0.150	0.150	-4.866	0.0000	1	
Z	1406.215	0.150	0.150	1406.113	-0.1020	1	
T	0.000	0.150	0.150	0.103	0.1030	1	

DIM LOC69= LOCATION OF POINT F24							
X	5782.045	0.150	0.150	5782.045	0.0000	1	
Y	80.461	0.150	0.150	80.461	0.0000	1	
Z	1406.215	0.150	0.150	1406.111	-0.1040	1	
T	0.000	0.150	0.150	0.104	0.1040	1	

DIM LOC70= LOCATION OF POINT F25							
X	5772.213	0.150	0.150	5772.213	0.0000	1	
Y	456.657	0.150	0.150	456.657	0.0000	1	
Z	1406.215	0.150	0.150	1406.361	0.1460	1	
T	0.000	0.150	0.150	-0.146	-0.1460	1	

DIM LOC71= LOCATION OF POINT F26							
X	5759.677	0.150	0.150	5759.677	0.0000	1	
Y	502.745	0.150	0.150	502.745	0.0000	1	
Z	1403.430	0.150	0.150	1403.506	0.0760	1	
T	0.000	0.150	0.150	-0.076	-0.0760	1	

DIM LOC72= LOCATION OF POINT F27							
X	5759.675	0.150	0.150	5759.675	0.0000	1	
Y	551.862	0.150	0.150	551.862	0.0000	1	
Z	1406.215	0.150	0.150	1406.240	0.0250	1	

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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	-0.025	-0.0250	1	

DIM LOC73= LOCATION OF POINT F28

X	5748.880	0.150	0.150	5748.880	0.0000	1	
Y	607.645	0.150	0.150	607.645	0.0000	1	
Z	1403.430	0.150	0.150	1403.406	-0.0240	1	
T	0.000	0.150	0.150	0.025	0.0250	1	

DIM LOC74= LOCATION OF POINT F29

X	5702.484	0.150	0.150	5702.484	0.0000	1	
Y	608.736	0.150	0.150	608.736	0.0000	1	
Z	1403.430	0.150	0.150	1403.381	-0.0490	1	
T	0.000	0.150	0.150	0.049	0.0490	1	

DIM LOC75= LOCATION OF POINT F30

X	5680.854	0.150	0.150	5680.855	0.0010	1	
Y	609.342	0.150	0.150	609.342	0.0000	1	
Z	1389.983	0.150	0.150	1389.983	0.0000	1	
T	0.000	0.150	0.150	0.001	0.0010	1	

DIM LOC76= LOCATION OF POINT F31

X	5711.400	0.150	0.150	5711.473	0.0730	1	
Y	618.736	0.150	0.150	618.736	0.0000	1	
Z	1343.960	0.150	0.150	1343.960	0.0000	1	
T	0.000	0.150	0.150	0.073	0.0730	1	

DIM LOC77= LOCATION OF POINT F32

X	5711.400	0.150	0.150	5711.441	0.0410	1	
Y	619.121	0.150	0.150	619.121	0.0000	1	
Z	1272.542	0.150	0.150	1272.542	0.0000	1	
T	0.000	0.150	0.150	0.041	0.0410	1	

DIM LOC78= LOCATION OF POINT F33

X	5719.316	0.150	0.150	5719.308	-0.0080	1	
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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	617.000	0.150	0.150	616.999	-0.0010	1	
Z	1211.923	0.150	0.150	1211.919	-0.0040	1	
T	0.000	0.150	0.150	-0.009	-0.0090	1	

DIM LOC79= LOCATION OF POINT F34

X	5723.000	0.150	0.150	5723.009	0.0090	1	
Y	617.165	0.150	0.150	617.165	0.0000	1	
Z	1182.483	0.150	0.150	1182.483	0.0000	1	
T	0.000	0.150	0.150	0.009	0.0090	1	

DIM LOC80= LOCATION OF POINT F35

X	5723.000	0.150	0.150	5723.006	0.0060	1	
Y	617.286	0.150	0.150	617.286	0.0000	1	
Z	1160.555	0.150	0.150	1160.555	0.0000	1	
T	0.000	0.150	0.150	0.006	0.0060	1	

DIM LOC81= LOCATION OF POINT F36

X	5745.025	0.150	0.150	5745.038	0.0130	1	
Y	617.393	0.150	0.150	617.393	0.0000	1	
Z	1139.151	0.150	0.150	1139.281	0.1300	1	
T	0.000	0.150	0.150	0.130	0.1300	1	

DIM LOC82= LOCATION OF POINT F37

X	5776.396	0.150	0.150	5776.409	0.0130	1	
Y	617.410	0.150	0.150	617.410	0.0000	1	
Z	1135.953	0.150	0.150	1136.080	0.1270	1	
T	0.000	0.150	0.150	0.128	0.1280	1	

DIM LOC83= LOCATION OF POINT F38

X	5798.932	0.150	0.150	5798.913	-0.0190	1	
Y	617.395	0.150	0.150	617.393	-0.0020	1	
Z	1124.307	0.150	0.150	1124.308	0.0010	1	
T	0.000	0.150	0.150	-0.019	-0.0190	1	

Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC84= LOCATION OF POINT F39							
X	5800.805	0.150	0.150	5800.782	-0.0230	1	
Y	615.481	0.150	0.150	615.480	-0.0010	1	
Z	1104.736	0.150	0.150	1104.737	0.0010	1	
T	0.000	0.150	0.150	-0.023	-0.0230	1	

DIM LOC85= LOCATION OF POINT F40							
X	5804.633	0.150	0.150	5804.644	0.0110	1	
Y	542.681	0.150	0.150	542.681	0.0000	1	
Z	1104.349	0.150	0.150	1104.348	-0.0010	1	
T	0.000	0.150	0.150	0.011	0.0110	1	

DIM LOC86= LOCATION OF POINT F41							
X	5807.790	0.150	0.150	5807.830	0.0400	1	
Y	475.937	0.150	0.150	475.939	0.0020	1	
Z	1103.988	0.150	0.150	1103.985	-0.0030	1	
T	0.000	0.150	0.150	0.040	0.0400	1	

FLUSH SURFACES							
DIM LOC87= LOCATION OF POINT FL1							
X	5813.999	0.150	0.150	5813.999	0.0000	1	
Y	116.262	0.150	0.150	116.262	0.0000	1	
Z	1098.015	0.150	0.150	1098.021	0.0060	1	
T	0.000	0.150	0.150	-0.005	-0.0050	1	

DIM LOC88= LOCATION OF POINT FL2							
X	5801.973	0.150	0.150	5801.974	0.0010	1	
Y	116.903	0.150	0.150	116.903	0.0000	1	
Z	1099.363	0.150	0.150	1099.371	0.0080	1	
T	0.000	0.150	0.150	-0.008	-0.0080	1	

DIM LOC89= LOCATION OF POINT FL3							
X	5815.915	0.150	0.150	5815.913	-0.0020	1	
Y	2.301	0.150	0.150	2.301	0.0000	1	

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Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Z	1097.906	0.150	0.150	1097.887	-0.0190	1	
T	0.000	0.150	0.150	0.018	0.0180	1	

DIM LOC90= LOCATION OF POINT FL4

X	5804.544	0.150	0.150	5804.541	-0.0030	1	
Y	2.897	0.150	0.150	2.897	0.0000	1	
Z	1099.203	0.150	0.150	1099.180	-0.0230	1	
T	0.000	0.150	0.150	0.023	0.0230	1	

DIM LOC91= LOCATION OF POINT FL5

X	5815.206	0.150	0.150	5815.206	0.0000	1	
Y	-114.491	0.150	0.150	-114.491	0.0000	1	
Z	1097.883	0.150	0.150	1097.883	0.0000	1	
T	0.000	0.150	0.150	0.000	0.0000	1	

DIM LOC92= LOCATION OF POINT FL6

X	5803.403	0.150	0.150	5803.403	0.0000	1	
Y	-114.232	0.150	0.150	-114.232	0.0000	1	
Z	1099.209	0.150	0.150	1099.209	0.0000	1	
T	0.000	0.150	0.150	-0.001	-0.0010	1	

DIM LOC93= LOCATION OF POINT FL7

X	5803.590	0.150	0.150	5803.591	0.0010	1	
Y	-475.457	0.150	0.150	-475.457	0.0000	1	
Z	1097.759	0.150	0.150	1097.766	0.0070	1	
T	0.000	0.150	0.150	-0.008	-0.0080	1	

DIM LOC94= LOCATION OF POINT FL8

X	5792.453	0.150	0.150	5792.454	0.0010	1	
Y	-474.914	0.150	0.150	-474.914	0.0000	1	
Z	1098.740	0.150	0.150	1098.747	0.0070	1	
T	0.000	0.150	0.150	-0.007	-0.0070	1	

Dimensional Report

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC95= LOCATION OF POINT FL9							
X	5801.588	0.150	0.150	5801.590	0.0020	1	
Y	-548.417	0.150	0.150	-548.417	0.0000	1	
Z	1097.608	0.150	0.150	1097.628	0.0200	1	
T	0.000	0.150	0.150	-0.020	-0.0200	1	

DIM LOC96= LOCATION OF POINT FL10							
X	5789.070	0.150	0.150	5789.071	0.0010	1	
Y	-547.985	0.150	0.150	-547.985	0.0000	1	
Z	1098.625	0.150	0.150	1098.647	0.0220	1	
T	0.000	0.150	0.150	-0.022	-0.0220	1	

DIM LOC97= LOCATION OF POINT FL11							
X	5797.373	0.150	0.150	5797.374	0.0010	1	
Y	-611.089	0.150	0.150	-611.089	0.0000	1	
Z	1097.727	0.150	0.150	1097.748	0.0210	1	
T	0.000	0.150	0.150	-0.021	-0.0210	1	

DIM LOC98= LOCATION OF POINT FL12							
X	5785.384	0.150	0.150	5785.385	0.0010	1	
Y	-610.068	0.150	0.150	-610.068	0.0000	1	
Z	1098.629	0.150	0.150	1098.648	0.0190	1	
T	0.000	0.150	0.150	-0.019	-0.0190	1	

DIM LOC99= LOCATION OF POINT FL13							
X	5798.123	0.150	0.150	5798.118	-0.0050	1	
Y	-622.978	0.150	0.150	-623.080	-0.1020	1	
Z	1109.664	0.150	0.150	1109.664	0.0000	1	
T	0.000	0.150	0.150	0.102	0.1020	1	

DIM LOC100= LOCATION OF POINT FL14							
X	5796.058	0.150	0.150	5796.052	-0.0060	1	
Y	-622.919	0.150	0.150	-623.021	-0.1020	1	
Z	1126.307	0.150	0.150	1126.308	0.0010	1	

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Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	0.103	0.1030	1	

DIM LOC101= LOCATION OF POINT FL15

X	5770.742	0.150	0.150	5770.742	0.0000	1	
Y	-623.430	0.150	0.150	-623.548	-0.1180	1	
Z	1133.346	0.150	0.150	1133.346	0.0000	1	
T	0.000	0.150	0.150	0.119	0.1190	1	

DIM LOC102= LOCATION OF POINT FL16

X	5770.456	0.150	0.150	5770.456	0.0000	1	
Y	-623.430	0.150	0.150	-623.544	-0.1140	1	
Z	1121.352	0.150	0.150	1121.352	0.0000	1	
T	0.000	0.150	0.150	0.114	0.1140	1	

DIM LOC103= LOCATION OF POINT FL17

X	5728.075	0.150	0.150	5728.075	0.0000	1	
Y	-623.412	0.150	0.150	-623.513	-0.1010	1	
Z	1142.047	0.150	0.150	1142.047	0.0000	1	
T	0.000	0.150	0.150	0.102	0.1020	1	

DIM LOC104= LOCATION OF POINT FL18

X	5721.212	0.150	0.150	5721.212	0.0000	1	
Y	-623.412	0.150	0.150	-623.510	-0.0980	1	
Z	1134.505	0.150	0.150	1134.505	0.0000	1	
T	0.000	0.150	0.150	0.098	0.0980	1	

DIM LOC105= LOCATION OF POINT FL19

X	5720.660	0.150	0.150	5720.660	0.0000	1	
Y	-623.345	0.150	0.150	-623.456	-0.1110	1	
Z	1176.740	0.150	0.150	1176.741	0.0010	1	
T	0.000	0.150	0.150	0.111	0.1110	1	

DIM LOC106= LOCATION OF POINT FL20

X	5710.449	0.150	0.150	5710.449	0.0000	1	
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Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	-623.345	0.150	0.150	-623.447	-0.1020	1	
Z	1176.613	0.150	0.150	1176.613	0.0000	1	
T	0.000	0.150	0.150	0.101	0.1010	1	

DIM LOC107= LOCATION OF POINT FL21

X	5719.193	0.150	0.150	5719.193	0.0000	1	
Y	-623.573	0.150	0.150	-623.666	-0.0930	1	
Z	1205.296	0.150	0.150	1205.288	-0.0080	1	
T	0.000	0.150	0.150	0.094	0.0940	1	

DIM LOC108= LOCATION OF POINT FL22

X	5706.572	0.150	0.150	5706.572	0.0000	1	
Y	-623.600	0.150	0.150	-623.710	-0.1100	1	
Z	1205.547	0.150	0.150	1205.537	-0.0100	1	
T	0.000	0.150	0.150	0.111	0.1110	1	

DIM LOC109= LOCATION OF POINT FL23

X	5709.075	0.150	0.150	5709.075	0.0000	1	
Y	-626.932	0.150	0.150	-627.022	-0.0900	1	
Z	1267.614	0.150	0.150	1267.614	0.0000	1	
T	0.000	0.150	0.150	0.090	0.0900	1	

DIM LOC110= LOCATION OF POINT FL24

X	5695.681	0.150	0.150	5695.681	0.0000	1	
Y	-626.932	0.150	0.150	-627.009	-0.0770	1	
Z	1267.595	0.150	0.150	1267.595	0.0000	1	
T	0.000	0.150	0.150	0.077	0.0770	1	

DIM LOC111= LOCATION OF POINT FL25

X	5708.663	0.150	0.150	5708.663	0.0000	1	
Y	-626.933	0.150	0.150	-627.010	-0.0770	1	
Z	1330.955	0.150	0.150	1330.955	0.0000	1	
T	0.000	0.150	0.150	0.077	0.0770	1	

Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC112= LOCATION OF POINT FL26							
X	5695.957	0.150	0.150	5695.957	0.0000	1	
Y	-626.933	0.150	0.150	-627.012	-0.0790	1	
Z	1330.843	0.150	0.150	1330.843	0.0000	1	
T	0.000	0.150	0.150	0.079	0.0790	1	

DIM LOC113= LOCATION OF POINT FL27							
X	5708.756	0.150	0.150	5708.756	0.0000	1	
Y	-623.435	0.150	0.150	-623.455	-0.0200	1	
Z	1352.344	0.150	0.150	1352.363	0.0190	1	
T	0.000	0.150	0.150	0.028	0.0280	1	

DIM LOC114= LOCATION OF POINT FL28							
X	5697.926	0.150	0.150	5697.926	0.0000	1	
Y	-623.256	0.150	0.150	-623.285	-0.0290	1	
Z	1352.520	0.150	0.150	1352.549	0.0290	1	
T	0.000	0.150	0.150	0.041	0.0410	1	

DIM LOC115= LOCATION OF POINT FL29							
X	5675.881	0.150	0.150	5675.881	0.0000	1	
Y	-613.984	0.150	0.150	-613.961	0.0230	1	
Z	1388.618	0.150	0.150	1388.618	0.0000	1	
T	0.000	0.150	0.150	-0.023	-0.0230	1	

DIM LOC124= LOCATION OF POINT FL30							
X	5665.679	0.150	0.150	5665.679	0.0000	1	
Y	-613.984	0.150	0.150	-613.967	0.0170	1	
Z	1388.575	0.150	0.150	1388.575	0.0000	1	
T	0.000	0.150	0.150	-0.017	-0.0170	1	

DIM LOC116= LOCATION OF POINT FL31							
X	5711.025	0.150	0.150	5711.042	0.0170	1	
Y	-616.286	0.150	0.150	-616.219	0.0670	1	
Z	1407.781	0.150	0.150	1407.781	0.0000	1	

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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	-0.069	-0.0690	1	

DIM LOC125= LOCATION OF POINT FL32

X	5710.672	0.150	0.150	5710.689	0.0170	1	
Y	-616.198	0.150	0.150	-616.127	0.0710	1	
Z	1418.246	0.150	0.150	1418.246	0.0000	1	
T	0.000	0.150	0.150	-0.073	-0.0730	1	

DIM LOC117= LOCATION OF POINT FL33

X	5746.882	0.150	0.150	5746.859	-0.0230	1	
Y	-615.508	0.150	0.150	-615.466	0.0420	1	
Z	1409.731	0.150	0.150	1409.731	0.0000	1	
T	0.000	0.150	0.150	-0.048	-0.0480	1	

DIM LOC126= LOCATION OF POINT FL34

X	5746.323	0.150	0.150	5746.301	-0.0220	1	
Y	-615.812	0.150	0.150	-615.770	0.0420	1	
Z	1417.625	0.150	0.150	1417.625	0.0000	1	
T	0.000	0.150	0.150	-0.047	-0.0470	1	

DIM LOC118= LOCATION OF POINT FL35

X	5764.763	0.150	0.150	5764.801	0.0380	1	
Y	-587.939	0.150	0.150	-587.942	-0.0030	1	
Z	1407.905	0.150	0.150	1407.905	0.0000	1	
T	0.000	0.150	0.150	0.038	0.0380	1	

DIM LOC127= LOCATION OF POINT FL36

X	5764.777	0.150	0.150	5764.811	0.0340	1	
Y	-587.776	0.150	0.150	-587.779	-0.0030	1	
Z	1416.335	0.150	0.150	1416.335	0.0000	1	
T	0.000	0.150	0.150	0.034	0.0340	1	

DIM LOC119= LOCATION OF POINT FL37

X	5764.895	0.150	0.150	5764.906	0.0110	1	
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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	-534.171	0.150	0.150	-534.171	0.0000	1	
Z	1408.318	0.150	0.150	1408.318	0.0000	1	
T	0.000	0.150	0.150	0.011	0.0110	1	

DIM LOC128= LOCATION OF POINT FL38

X	5764.895	0.150	0.150	5764.895	0.0000	1	
Y	-533.991	0.150	0.150	-533.991	0.0000	1	
Z	1416.710	0.150	0.150	1416.710	0.0000	1	
T	0.000	0.150	0.150	0.001	0.0010	1	

DIM LOC120= LOCATION OF POINT FL39

X	5764.895	0.150	0.150	5764.885	-0.0100	1	
Y	-491.739	0.150	0.150	-491.739	0.0000	1	
Z	1405.698	0.150	0.150	1405.698	0.0000	1	
T	0.000	0.150	0.150	-0.010	-0.0100	1	

DIM LOC129= LOCATION OF POINT FL40

X	5764.895	0.150	0.150	5764.867	-0.0280	1	
Y	-489.429	0.150	0.150	-489.429	0.0000	1	
Z	1416.253	0.150	0.150	1416.253	0.0000	1	
T	0.000	0.150	0.150	-0.029	-0.0290	1	

DIM LOC121= LOCATION OF POINT FL41

X	5773.556	0.150	0.150	5773.493	-0.0630	1	
Y	-465.656	0.150	0.150	-465.595	0.0610	1	
Z	1409.377	0.150	0.150	1409.377	0.0000	1	
T	0.000	0.150	0.150	-0.088	-0.0880	1	

DIM LOC122= LOCATION OF POINT FL42

X	5778.779	0.150	0.150	5778.729	-0.0500	1	
Y	-454.332	0.150	0.150	-454.331	0.0010	1	
Z	1409.817	0.150	0.150	1409.817	0.0000	1	
T	0.000	0.150	0.150	-0.050	-0.0500	1	

Dimensional Report

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Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC123= LOCATION OF POINT FL43							
X	5787.857	0.150	0.150	5787.829	-0.0280	1	
Y	-85.951	0.150	0.150	-85.950	0.0010	1	
Z	1410.026	0.150	0.150	1410.026	0.0000	1	
T	0.000	0.150	0.150	-0.028	-0.0280	1	

DIM LOC130= LOCATION OF POINT FL44							
X	5787.871	0.150	0.150	5787.867	-0.0040	1	
Y	-85.456	0.150	0.150	-85.456	0.0000	1	
Z	1421.030	0.150	0.150	1421.030	0.0000	1	
T	0.000	0.150	0.150	-0.003	-0.0030	1	

DIM LOC131= LOCATION OF POINT FL45							
X	5788.923	0.150	0.150	5788.914	-0.0090	1	
Y	-33.286	0.150	0.150	-33.286	0.0000	1	
Z	1409.052	0.150	0.150	1409.052	0.0000	1	
T	0.000	0.150	0.150	-0.009	-0.0090	1	

DIM LOC132= LOCATION OF POINT FL46							
X	5788.930	0.150	0.150	5788.944	0.0140	1	
Y	-33.171	0.150	0.150	-33.171	0.0000	1	
Z	1421.929	0.150	0.150	1421.929	0.0000	1	
T	0.000	0.150	0.150	0.015	0.0150	1	

DIM LOC133= LOCATION OF POINT FL47							
X	5788.941	0.150	0.150	5788.943	0.0020	1	
Y	30.178	0.150	0.150	30.178	0.0000	1	
Z	1408.688	0.150	0.150	1408.688	0.0000	1	
T	0.000	0.150	0.150	0.002	0.0020	1	

DIM LOC134= LOCATION OF POINT FL48							
X	5788.940	0.150	0.150	5788.965	0.0250	1	
Y	30.308	0.150	0.150	30.308	0.0000	1	
Z	1420.233	0.150	0.150	1420.233	0.0000	1	

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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	0.025	0.0250	1	

DIM LOC135= LOCATION OF POINT FL49

X	5787.912	0.150	0.150	5787.928	0.0160	1	
Y	83.944	0.150	0.150	83.944	0.0000	1	
Z	1408.879	0.150	0.150	1408.879	0.0000	1	
T	0.000	0.150	0.150	0.017	0.0170	1	

DIM LOC136= LOCATION OF POINT FL50

X	5787.890	0.150	0.150	5787.937	0.0470	1	
Y	84.745	0.150	0.150	84.746	0.0010	1	
Z	1420.764	0.150	0.150	1420.764	0.0000	1	
T	0.000	0.150	0.150	0.047	0.0470	1	

DIM LOC137= LOCATION OF POINT FL51

X	5803.590	0.150	0.150	5803.590	0.0000	1	
Y	475.457	0.150	0.150	475.457	0.0000	1	
Z	1097.759	0.150	0.150	1097.758	-0.0010	1	
T	0.000	0.150	0.150	0.001	0.0010	1	

DIM LOC138= LOCATION OF POINT FL52

X	5792.453	0.150	0.150	5792.453	0.0000	1	
Y	474.914	0.150	0.150	474.914	0.0000	1	
Z	1098.740	0.150	0.150	1098.741	0.0010	1	
T	0.000	0.150	0.150	-0.001	-0.0010	1	

DIM LOC139= LOCATION OF POINT FL53

X	5801.588	0.150	0.150	5801.594	0.0060	1	
Y	548.417	0.150	0.150	548.417	0.0000	1	
Z	1097.608	0.150	0.150	1097.682	0.0740	1	
T	0.000	0.150	0.150	-0.075	-0.0750	1	

DIM LOC140= LOCATION OF POINT FL54

X	5789.070	0.150	0.150	5789.075	0.0050	1	
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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	547.985	0.150	0.150	547.985	0.0000	1	
Z	1098.625	0.150	0.150	1098.691	0.0660	1	
T	0.000	0.150	0.150	-0.066	-0.0660	1	

DIM LOC141= LOCATION OF POINT FL55

X	5797.373	0.150	0.150	5797.383	0.0100	1	
Y	611.089	0.150	0.150	611.087	-0.0020	1	
Z	1097.727	0.150	0.150	1097.857	0.1300	1	
T	0.000	0.150	0.150	-0.131	-0.1310	1	

DIM LOC142= LOCATION OF POINT FL56

X	5785.384	0.150	0.150	5785.393	0.0090	1	
Y	610.068	0.150	0.150	610.066	-0.0020	1	
Z	1098.629	0.150	0.150	1098.755	0.1260	1	
T	0.000	0.150	0.150	-0.126	-0.1260	1	

DIM LOC143= LOCATION OF POINT FL57

X	5797.937	0.150	0.150	5797.937	0.0000	1	
Y	622.967	0.150	0.150	622.964	-0.0030	1	
Z	1109.756	0.150	0.150	1109.756	0.0000	1	
T	0.000	0.150	0.150	-0.004	-0.0040	1	

DIM LOC144= LOCATION OF POINT FL58

X	5796.675	0.150	0.150	5796.676	0.0010	1	
Y	622.957	0.150	0.150	622.940	-0.0170	1	
Z	1125.925	0.150	0.150	1125.925	0.0000	1	
T	0.000	0.150	0.150	-0.017	-0.0170	1	

DIM LOC145= LOCATION OF POINT FL59

X	5770.742	0.150	0.150	5770.742	0.0000	1	
Y	623.430	0.150	0.150	623.405	-0.0250	1	
Z	1133.346	0.150	0.150	1133.346	0.0000	1	
T	0.000	0.150	0.150	-0.025	-0.0250	1	

Dimensional Report

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Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC146= LOCATION OF POINT FL60							
X	5770.456	0.150	0.150	5770.456	0.0000	1	
Y	623.430	0.150	0.150	623.425	-0.0050	1	
Z	1121.352	0.150	0.150	1121.352	0.0000	1	
T	0.000	0.150	0.150	-0.005	-0.0050	1	

DIM LOC147= LOCATION OF POINT FL61							
X	5728.075	0.150	0.150	5728.075	0.0000	1	
Y	623.412	0.150	0.150	623.362	-0.0500	1	
Z	1142.047	0.150	0.150	1142.047	0.0000	1	
T	0.000	0.150	0.150	-0.050	-0.0500	1	

DIM LOC148= LOCATION OF POINT FL62							
X	5721.212	0.150	0.150	5721.212	0.0000	1	
Y	623.412	0.150	0.150	623.368	-0.0440	1	
Z	1134.505	0.150	0.150	1134.505	0.0000	1	
T	0.000	0.150	0.150	-0.043	-0.0430	1	

DIM LOC149= LOCATION OF POINT FL63							
X	5720.660	0.150	0.150	5720.660	0.0000	1	
Y	623.345	0.150	0.150	623.258	-0.0870	1	
Z	1176.740	0.150	0.150	1176.740	0.0000	1	
T	0.000	0.150	0.150	-0.087	-0.0870	1	

DIM LOC150= LOCATION OF POINT FL64							
X	5710.449	0.150	0.150	5710.449	0.0000	1	
Y	623.345	0.150	0.150	623.256	-0.0890	1	
Z	1176.613	0.150	0.150	1176.613	0.0000	1	
T	0.000	0.150	0.150	-0.090	-0.0900	1	

DIM LOC151= LOCATION OF POINT FL65							
X	5719.193	0.150	0.150	5719.193	0.0000	1	
Y	623.573	0.150	0.150	623.589	0.0160	1	
Z	1205.296	0.150	0.150	1205.295	-0.0010	1	

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Dimensional Report

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Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	0.016	0.0160	1	

DIM LOC152= LOCATION OF POINT FL66

X	5706.572	0.150	0.150	5706.572	0.0000	1	
Y	623.600	0.150	0.150	623.614	0.0140	1	
Z	1205.547	0.150	0.150	1205.546	-0.0010	1	
T	0.000	0.150	0.150	0.015	0.0150	1	

DIM LOC153= LOCATION OF POINT FL67

X	5709.075	0.150	0.150	5709.075	0.0000	1	
Y	626.932	0.150	0.150	626.939	0.0070	1	
Z	1267.614	0.150	0.150	1267.614	0.0000	1	
T	0.000	0.150	0.150	0.007	0.0070	1	

DIM LOC154= LOCATION OF POINT FL68

X	5695.681	0.150	0.150	5695.681	0.0000	1	
Y	626.932	0.150	0.150	626.945	0.0130	1	
Z	1267.595	0.150	0.150	1267.595	0.0000	1	
T	0.000	0.150	0.150	0.013	0.0130	1	

DIM LOC155= LOCATION OF POINT FL69

X	5708.663	0.150	0.150	5708.663	0.0000	1	
Y	626.933	0.150	0.150	626.956	0.0230	1	
Z	1330.955	0.150	0.150	1330.955	0.0000	1	
T	0.000	0.150	0.150	0.023	0.0230	1	

DIM LOC156= LOCATION OF POINT FL70

X	5695.957	0.150	0.150	5695.957	0.0000	1	
Y	626.933	0.150	0.150	626.947	0.0140	1	
Z	1330.843	0.150	0.150	1330.843	0.0000	1	
T	0.000	0.150	0.150	0.014	0.0140	1	

DIM LOC157= LOCATION OF POINT FL71

X	5708.756	0.150	0.150	5708.756	0.0000	1	
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Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
Y	623.435	0.150	0.150	623.419	-0.0160	1	
Z	1352.344	0.150	0.150	1352.328	-0.0160	1	
T	0.000	0.150	0.150	-0.023	-0.0230	1	

DIM LOC158= LOCATION OF POINT FL72

X	5697.926	0.150	0.150	5697.926	0.0000	1	
Y	623.256	0.150	0.150	623.247	-0.0090	1	
Z	1352.520	0.150	0.150	1352.510	-0.0100	1	
T	0.000	0.150	0.150	-0.014	-0.0140	1	

DIM LOC159= LOCATION OF POINT FL73

X	5675.881	0.150	0.150	5675.881	0.0000	1	
Y	613.984	0.150	0.150	613.899	-0.0850	1	
Z	1388.618	0.150	0.150	1388.618	0.0000	1	
T	0.000	0.150	0.150	-0.085	-0.0850	1	

DIM LOC160= LOCATION OF POINT FL74

X	5665.679	0.150	0.150	5665.679	0.0000	1	
Y	613.984	0.150	0.150	613.905	-0.0790	1	
Z	1388.575	0.150	0.150	1388.575	0.0000	1	
T	0.000	0.150	0.150	-0.079	-0.0790	1	

DIM LOC161= LOCATION OF POINT FL75

X	5711.025	0.150	0.150	5711.044	0.0190	1	
Y	616.286	0.150	0.150	616.211	-0.0750	1	
Z	1407.781	0.150	0.150	1407.781	0.0000	1	
T	0.000	0.150	0.150	-0.077	-0.0770	1	

DIM LOC162= LOCATION OF POINT FL76

X	5710.672	0.150	0.150	5710.686	0.0140	1	
Y	616.198	0.150	0.150	616.141	-0.0570	1	
Z	1418.246	0.150	0.150	1418.246	0.0000	1	
T	0.000	0.150	0.150	-0.058	-0.0580	1	

Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
DIM LOC163= LOCATION OF POINT FL77							
X	5746.882	0.150	0.150	5746.838	-0.0440	1	
Y	615.508	0.150	0.150	615.427	-0.0810	1	
Z	1409.731	0.150	0.150	1409.731	0.0000	1	
T	0.000	0.150	0.150	-0.092	-0.0920	1	

DIM LOC164= LOCATION OF POINT FL78							
X	5746.323	0.150	0.150	5746.287	-0.0360	1	
Y	615.812	0.150	0.150	615.743	-0.0690	1	
Z	1417.625	0.150	0.150	1417.625	0.0000	1	
T	0.000	0.150	0.150	-0.078	-0.0780	1	

DIM LOC165= LOCATION OF POINT FL79							
X	5764.763	0.150	0.150	5764.716	-0.0470	1	
Y	587.939	0.150	0.150	587.935	-0.0040	1	
Z	1407.905	0.150	0.150	1407.905	0.0000	1	
T	0.000	0.150	0.150	-0.047	-0.0470	1	

DIM LOC166= LOCATION OF POINT FL80							
X	5764.777	0.150	0.150	5764.725	-0.0520	1	
Y	587.776	0.150	0.150	587.772	-0.0040	1	
Z	1416.335	0.150	0.150	1416.335	0.0000	1	
T	0.000	0.150	0.150	-0.052	-0.0520	1	

DIM LOC167= LOCATION OF POINT FL81							
X	5764.895	0.150	0.150	5764.854	-0.0410	1	
Y	534.171	0.150	0.150	534.171	0.0000	1	
Z	1408.318	0.150	0.150	1408.318	0.0000	1	
T	0.000	0.150	0.150	-0.041	-0.0410	1	

DIM LOC168= LOCATION OF POINT FL82							
X	5764.895	0.150	0.150	5764.861	-0.0340	1	
Y	533.991	0.150	0.150	533.991	0.0000	1	
Z	1416.710	0.150	0.150	1416.710	0.0000	1	

The results relate only to the items inspected.

This report shall not be reproduced except in full.

Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Axis	Nominal	+ Tol	- Tol	S:	Max Dev	OK	Reject
T	0.000	0.150	0.150	-0.034	-0.0340	1	

DIM LOC169= LOCATION OF POINT FL83

X	5764.895	0.150	0.150	5764.872	-0.0230	1	
Y	491.739	0.150	0.150	491.739	0.0000	1	
Z	1405.698	0.150	0.150	1405.698	0.0000	1	
T	0.000	0.150	0.150	-0.022	-0.0220	1	

DIM LOC170= LOCATION OF POINT FL84

X	5764.895	0.150	0.150	5764.876	-0.0190	1	
Y	489.429	0.150	0.150	489.429	0.0000	1	
Z	1416.253	0.150	0.150	1416.253	0.0000	1	
T	0.000	0.150	0.150	-0.019	-0.0190	1	

DIM LOC171= LOCATION OF POINT FL85

X	5773.556	0.150	0.150	5773.510	-0.0460	1	
Y	465.656	0.150	0.150	465.611	-0.0450	1	
Z	1409.377	0.150	0.150	1409.377	0.0000	1	
T	0.000	0.150	0.150	-0.065	-0.0650	1	

DIM LOC172= LOCATION OF POINT FL86

X	5778.779	0.150	0.150	5778.755	-0.0240	1	
Y	454.332	0.150	0.150	454.331	-0.0010	1	
Z	1409.817	0.150	0.150	1409.817	0.0000	1	
T	0.000	0.150	0.150	-0.023	-0.0230	1	

Dimensional Report

Customer: MASSIV	Units: mm	Job Number: 5391
Part Name: PNL E/G UNR UPR ARTICULATING	Inspected by: MIKE NANTAIS	Cavity:
Part Number: MAA56412S	Revision: FINAL	Inspection Date:

Notes:

GENERAL INSPECTION NOTES:

1) ALL NOMINAL CO-ORDINATES ARE FROM MATH DATA FILE